



# CRANE National Vendors

## SERVICE BULLETIN

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**B7649901**

**Condensation Pan Heater Kit**

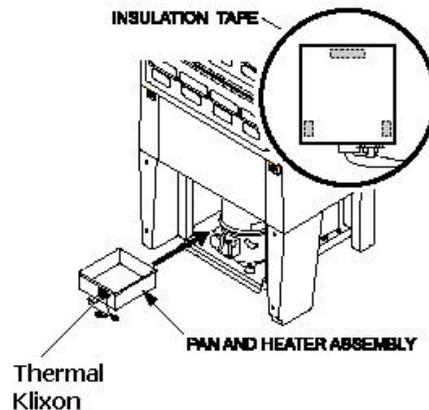
**December 21, 1999**

There is now a heater kit available from the National Vendors Parts Department for the standard can, refrigerated and frozen modules, part number 764-4001.

This kit can be added to all Refreshment Center merchandisers in order to reduce the amount of condensate that may accumulate in the condensate pan.

Refreshment Center merchandisers already equipped with the kit can be easily identified by the stainless steel condensate pan assembly and a thermal klixon mounted to the front.

See accompanying figure and attached kit instructions for further clarification.



Service Department

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**KIT PART NUMBER 7644001**  
**INSTRUCTIONS FOR INSTALLING A 230 V PAN AND HEATER ASSEMBLY**

CHECK THE PARTS RECEIVED IN THE KIT WITH THE PARTS LIST IN THESE INSTRUCTIONS. IF ANY PARTS ARE MISSING, CONTACT THE NATIONAL VENDORS PARTS DEPARTMENT IMMEDIATELY.

Read these instructions carefully before installing the kit.  
Keep these instructions for part numbers and for future reference.

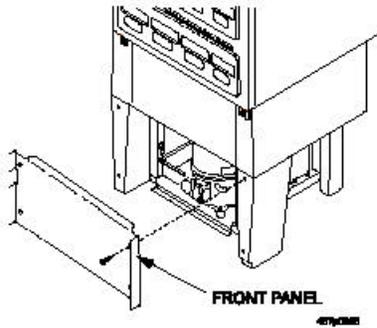
This kit contains the following :

PART NUMBER	DESCRIPTION	QUANTITY
7644001	PAN AND HEATER ASSEMBLY - 230 V	1
2204513	WIRE TIE	1
3104053	INSULATION TAPE	-

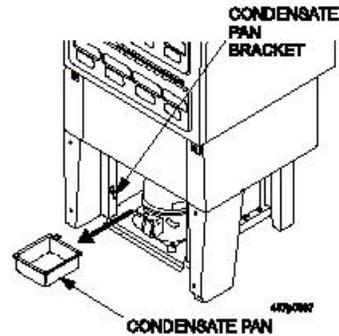
**NOTE**

*Turn the main power switch OFF before starting installation.*

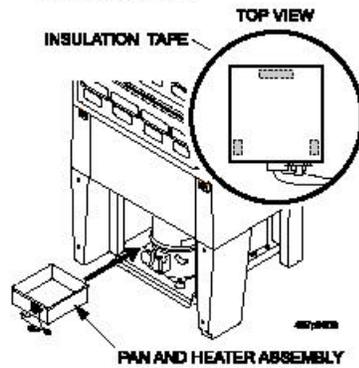
1. Remove the front panel from the refrigeration module.



2. Remove the condensate pan (4644029) by first removing the condensate pan bracket (4534063). Slide out the condensate pan, ensuring that the compressor discharge tube does not become twisted or bent

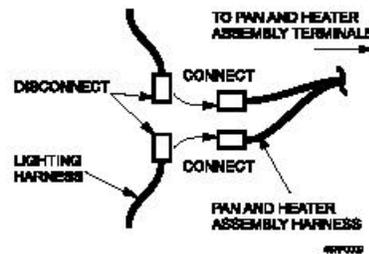


3. Install the new pan and heater assembly (7644001) by first placing one 2" strip of insulation (cork) tape (3104053) on the bottom rear of the pan. Place two 1" strips of insulation tape on the bottom front of the pan. Slide the pan and heater assembly into the refrigeration module, making sure not to damage refrigeration tubing. Push down slightly on the pan and heater assembly to ensure the insulation sticks to the refrigeration module chassis.



4. Check to be sure the discharge tubing is in its original position and discharge tube spacers are properly installed.

5. Disconnect the two terminals of the lighting harness. Connect the "Y" end of the pan and heater assembly harness (7849011) to the lighting harness as shown.



6. Connect the other end of the pan and heater assembly harness to the pan and heater assembly. Secure the harness with a wire tie (2204513).
7. Reinstall the condensate pan bracket (4534063) removed earlier.
8. Reinstall the front panel of the refrigeration module removed in an earlier step.
9. Turn main power ON.